

Print Settings

Quick Custom

PRESETS

- Low
- Standard
- High

- Device Settings
- Extrusion Speeds
- Infill
- Model Properties
- Multi-Material Printing
- Raft
- Supports and Bridging
- Right Extruder
- Left Extruder

Extruder Temperature: 235 °C

Extruder Temperature Left: 235 °C

Platform Temperature: 75 °C

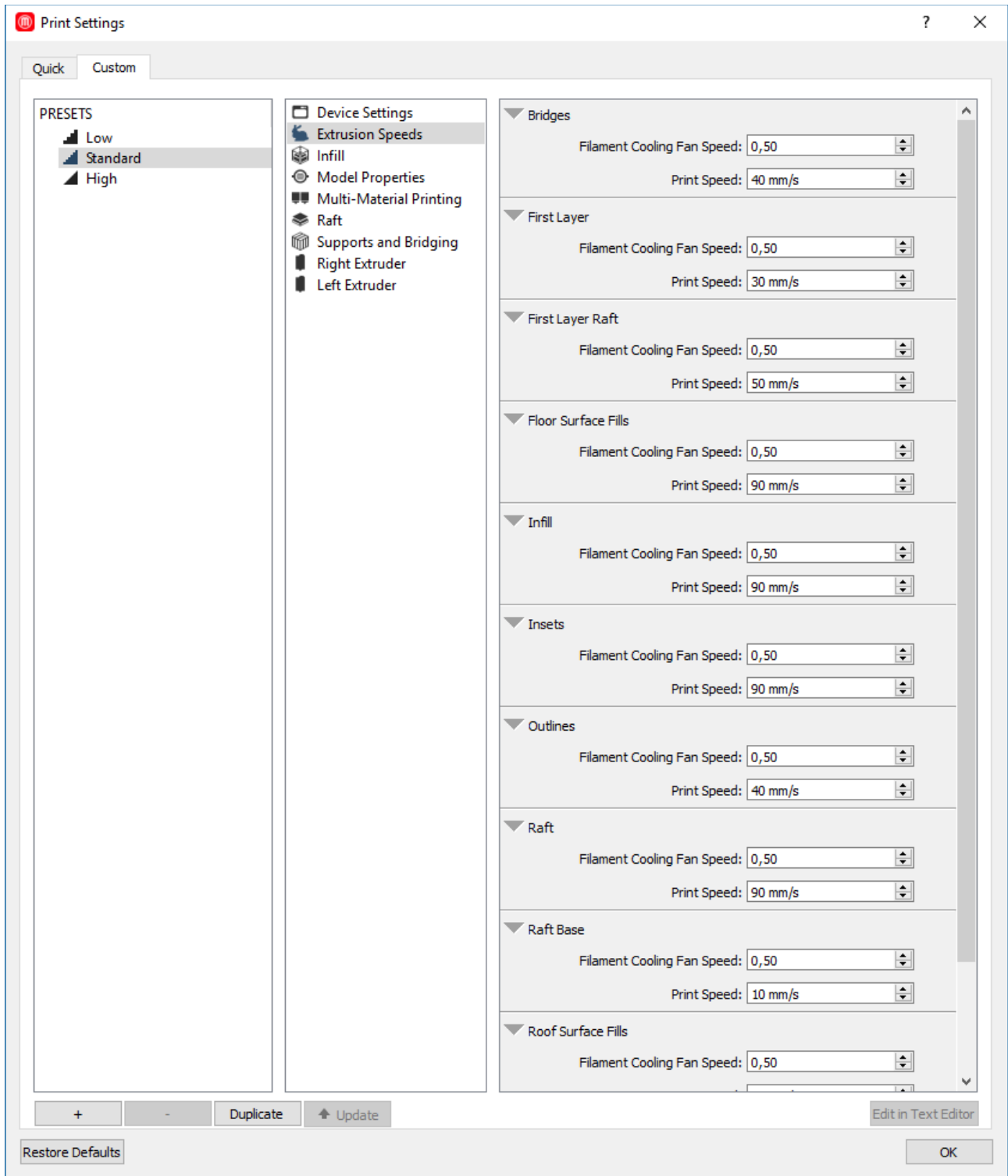
Travel Speed: 150 mm/s

Z-axis Travel Speed: 23 mm/s

Minimum Layer Duration: 5,0 s

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Restore Defaults OK



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Filament Cooling Fan Speed: 0,50

Print Speed: 30 mm/s

First Layer Raft

Filament Cooling Fan Speed: 0,50

Print Speed: 50 mm/s

Floor Surface Fills

Filament Cooling Fan Speed: 0,50

Print Speed: 90 mm/s

Infill

Filament Cooling Fan Speed: 0,50

Print Speed: 90 mm/s

Insets

Filament Cooling Fan Speed: 0,50

Print Speed: 90 mm/s

Outlines

Filament Cooling Fan Speed: 0,50

Print Speed: 40 mm/s

Raft

Filament Cooling Fan Speed: 0,50

Print Speed: 90 mm/s

Raft Base

Filament Cooling Fan Speed: 0,50

Print Speed: 10 mm/s

Roof Surface Fills

Filament Cooling Fan Speed: 0,50

Print Speed: 90 mm/s

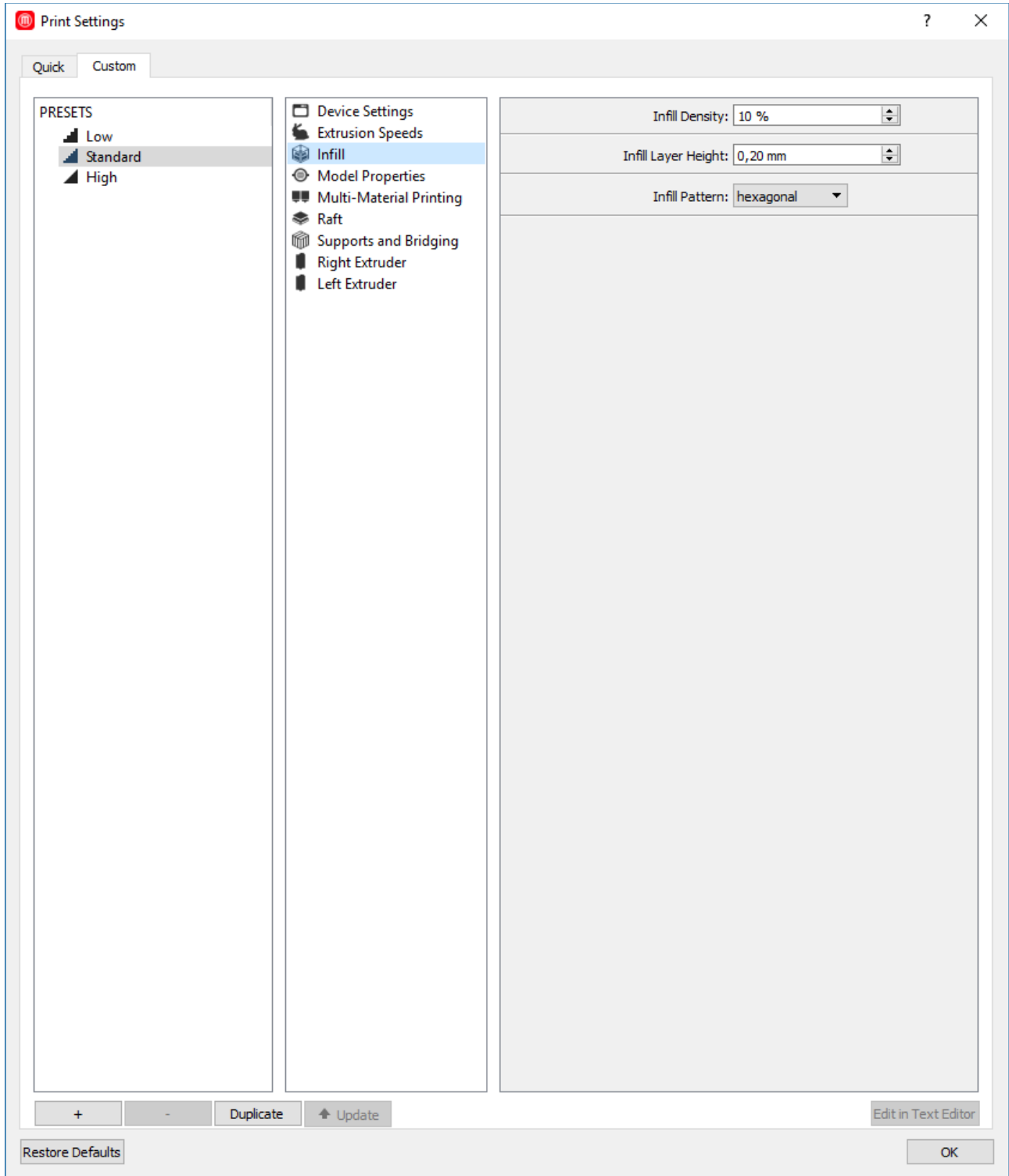
Sparse Roof Surface Fills

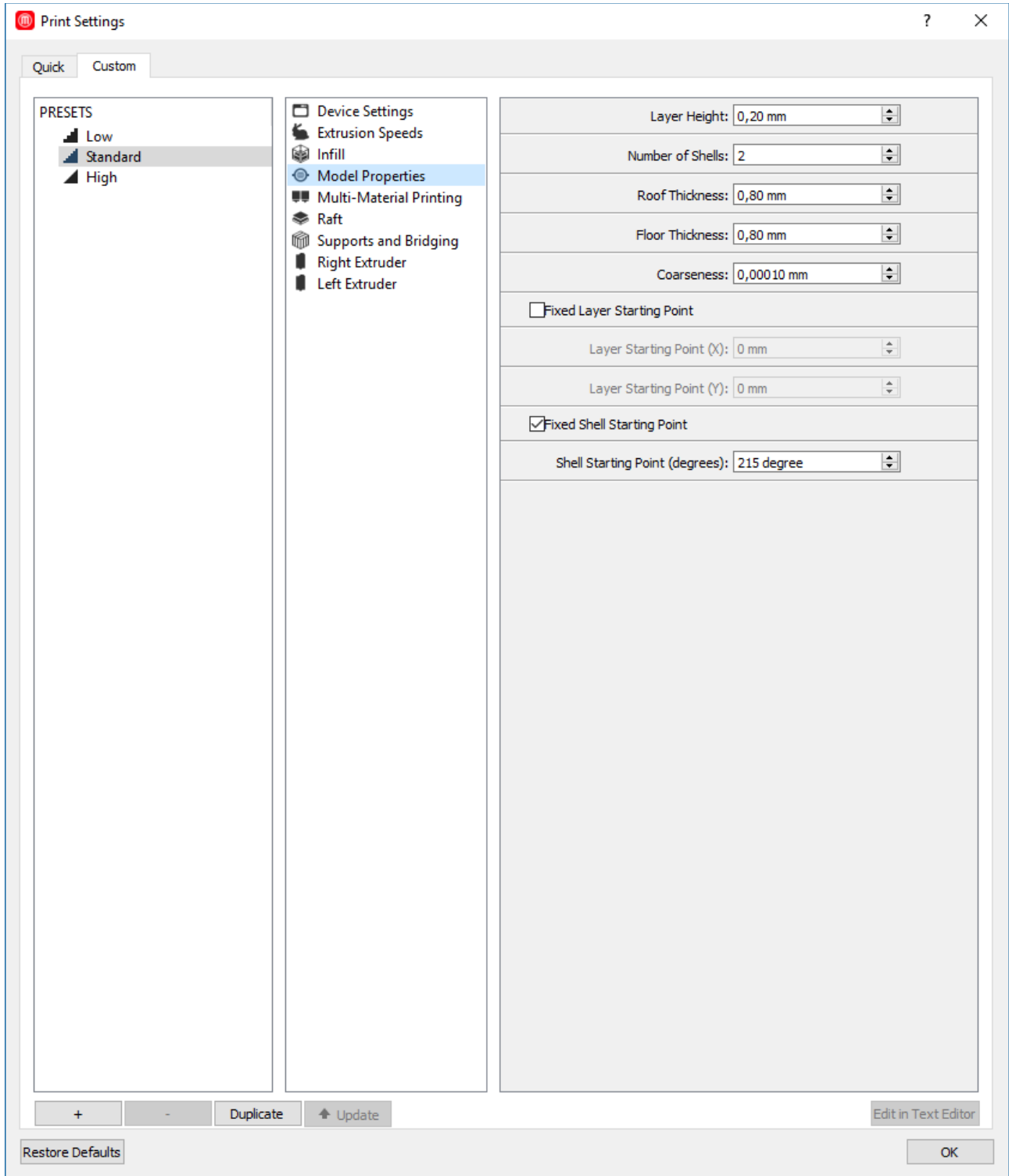
Filament Cooling Fan Speed: 0,50

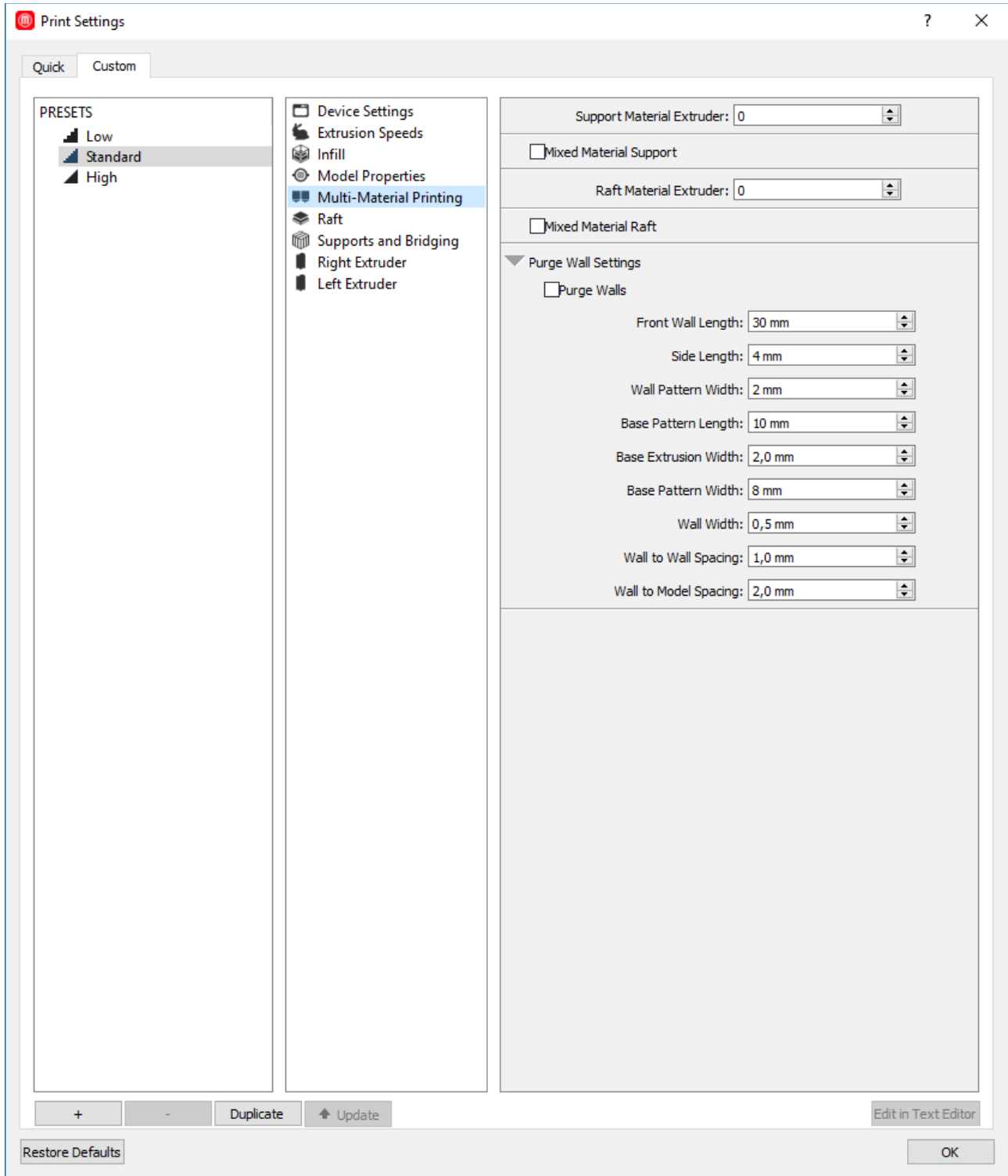
Print Speed: 90 mm/s

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Raft

Raft to Model Spacing: 0,35 mm

Raft Margin: 4,0 mm

Base Layers

- Minimum Base Pattern Gap: 0 mm
- Base Pattern Spacing: 0,8 mm
- Base Pattern Length: 15,0 mm
- Base Layer Angle: 0 degree
- Base Layer Density: 0,70
- Base Extrusion Width: 2,5 mm
- Base Layer Height: 0,30 mm
- Number of Base Layers: 1

Interface Layers

- Interface Layer Angle: 45 degree
- Interface Layer Density: 0,30
- Interface Extrusion Width: 0,40 mm
- Interface Layer Height: 0,27 mm
- Number of Interface Layers: 1

Surface Layers

- Number of Surface Layer Shells: 2
- Surface Layer Angle: 0 degree
- Surface Layer Height: 0,20 mm
- Number of Surface Layers: 2

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Restore Defaults OK

